

IRAYA

Unstructured denim baseball cap made from recycled cotton, dyed using DyStar® Indigo technology, which reduces water, energy, and chemical consumption compared to traditional denim dyeing methods. The 5-panel construction and tone-on-tone stitching enhance its customization potential. It features an internal sweatband made of organic cotton and a metal buckle closure.



Technical details

Closures: Full Metal Buckle w / Metal Hole / silver

Eyelets: Sewn eyelets

Made in: China

Others: Button

Panels: 5 Panels

Shape: Soft crown

Sweatbands: Organic cotton sweatband

Washings: Denim Washing / Dystar® dyeing.

Customs code: 6505.00.30

Composition: Main fabric: 100% Cotton

Fabric: Main fabric: 50% recycled cotton 50% cotton

Main fabric weight: 339 gsm

Packing: 24 x 144 pcs

Product weight kg: 0,090

Size: One size fits all

Visors: Mid Visor / Retraze Recycled Visor

Circumference: 58.5 cm



Full metal buckle with metal hole

Adjustable closure with metal buckle and reinforced metal eyelet, designed to insert the closure adjustment strap.



Unstructured front panel

Unstructured panel, soft and without stiff reinforcements, offering a comfortable fit.



Recycled cotton

Fiber obtained from the recovery and reuse of cotton waste. To ensure strength and durability, it is generally blended with virgin fibers, while still maintaining softness and comfort.



Retraze® recycled visor

Internal visor made of 100% recycled plastic (PE), made in partnership with ReTraze® (used starting from the 2024 productions).



Denim

Denim with a traditional diagonal weave that gives fabric a unique and distinctive look.



Dystar® dyeing

Dystar® dyeing helps reduce chemical usage and pollutants.

Where to customize (Centimeters)

	Front	Back	Closure	Right	Left
Print	12 x 6	6 x 4	6 x 1,2	6 x 5	6 x 5
Embroidery	12 x 6	8 x 3,5	6 X 1,2	6 x 5	6 x 5
Heat transfer	-	-	-	6 x 4	6 x 4

Washing instruction



Hand wash/ do not bleach/ do not dry by tumble dryers/ dry flat/ do not iron/ do not dry clean/ do not professional wet clean

Color variants (TPX / Pantone)

DARK DENIM

HAT: 19-4024 / 4280-C



DENIM

HAT: 16-4018 / 647-C



LIGHT DENIM

HAT: 16-4118 / 3577-C

