



### SO DENIM

We believe that denim is versatile and timeless, and have carefully designed a range of adaptable, affordable staples that you can live your life in, from work right through to the weekend. Our contemporary styles are infused with the detailing we know our customers love and need.

For 2019, we have pushed the boundaries of So Denim, introducing new dynamic styles to our collection. Nail the head-to-toe denim look with help from our classic new denim jackets (SD060 / SD065) and our high-street-inspired fashion jeans (SD050 / SD055) for both men and women. Extend your work wear wardrobe with our fashionably functional new knitted shirts (SD042 / SD047) creating a sleek uniform look with a comfortable polo feel. We are also excited to bring you our iconic new Frankie Bomber Jacket (SD070) with its street-smart styling.

### JEANS & CHINOS

SD001 Leo Straight Jeans 04

SD011 Katy Straight Jeans 06

SD004 Max Slim Jeans 08

SD014 Lara Skinny Jeans 10

SD050 Luke Fashion Jeans 12

SD055 Sophia Fashion Jeans 14

SD020 Adam Slim Chinos 16

SD025 Lily Skinny Chinos 18

### T'S & SHIRTS

SD030 Zac Indigo Tee 20

SD035 Mia Indigo Tee 22

SD040 Jack Denim Shirt 24

SD045 Lucy Denim Shirt 26

SD042 Oscar Knitted Shirt 28

SD047 Anna Knitted Shirt 30

### **JACKETS**

SD060 Noah Denim Jacket 32

SD065 Olivia Denim Jacket 34

SD070 Frankie Bomber Jacket 36

Embellishment 38

Colour Guide 42

Size Guide 42











### SD001 LEO STRAIGHT JEANS

Straight fit / Stretch denim Light blasting & whiskering (blue washes) Five pocket styling / Twin needle stitching detail Shank button and YKK zip fly fastening Metal rivet detail at pocket corners





Waist 28" / 30" / 32" / 34" / 36" / 38" / 40" Regular Length 79cm / 31" Long Length 84cm / 33" Fabric Content Blue Washes 99% Cotton / 1% Elastane Black 73% Cotton / 25% Polyester / 2% Elastane Fabric Weight Blue Washes 10.5 oz / Black 11 oz







### SD011 KATY STRAIGHT JEANS



Straight fit / Stretch denim
Light blasting & whiskering (blue washes)
Five pocket styling / Twin needle stitching detail
Shank button and YKK zip fly fastening
Metal rivet detail at pocket corners

Size 6 / 8 / 10 / 12 / 14 / 16 / 18

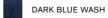
Regular Length 77cm / 30" Long Length 82cm / 32'

Fabric Content Blue Washes 98% Cotton / 2% Elastane

Black 77% Cotton / 21% Polyester / 2% Elastane

Fabric Weight All Colours 9 oz







### SD004 MAX SLIM JEANS

Slim fit / Stretch denim Five pocket styling / Self-fabric belt loops Light blasting & whiskering (blue washes) Shank button and YKK zip fly fastening Metal rivet detail at pocket corners Twin needle stitching detail





Waist 28" / 30" / 32" / 34" / 36" / 38" / 40" Regular Length 79cm / 31" Long Length 84cm / 33" Fabric Content Blue Washes 99% Cotton / 1% Elastane Black 73% Cotton / 25% Polyester / 2% Elastane Fabric Weight Blue Wash 10.5 oz / Black 11 oz











### SD014 LARA SKINNY JEANS



Skinny fit / Stretch denim Light blasting & whiskering (blue washes) Five pocket styling / Twin needle stitching detail Shank button and YKK zip fly fastening Metal rivet detail at pocket corners

**Size** 6 / 8 / 10 / 12 / 14 / 16 / 18 Regular Length 77cm / 30" Long Length 82cm / 32" Fabric Content Blue Washes 98% Cotton / 2% Elastane Black 77% Cotton / 21% Polyester / 2% Elastane Fabric Weight All Colours 9 oz







### SD050 LUKE FASHION JEANS

Slim fit / Five pocket styling / Creasing at thigh area
Fashion fading and whiskering / Subtle distressing at pockets
Self-fabric belt loops / Shank button and YKK zip fly fastening
Twin needle stitching detail / Metal rivet detail at pocket corners





Waist 28" / 30" / 32" / 34" / 36" / 38" / 40"

Regular Length 79cm / 31" Long Length 84cm / 33"

Fabric Content 98% Cotton / 2% Elastane

Fabric Weight All Colours 10 oz

FADED FASHION BLACK



### SD055 SOPHIA FASHION JEANS

Skinny fit / Five pocket styling / Creasing at thigh area
Fashion fading and whiskering / Subtle distressing at pockets
Self-fabric belt loops / Twin needle stitching detail
Metal rivet detail at pocket corners



Size 6 / 8 / 10 / 12 / 14 / 16 / 18

Regular Length 77cm / 30" Long Length 82cm / 32"

Fabric Content 98% Cotton / 2% Elastane

Fabric Content All Colours 10 oz

FADED FASHION BLACK

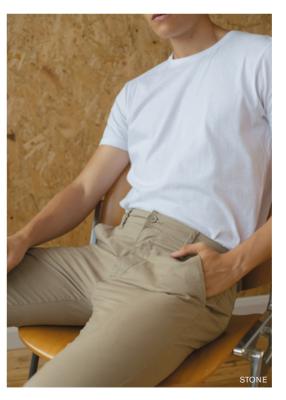


# NAVY

## SD020 ADAM SLIM CHINOS







Slim fit / Stretch twill with peach finish
Front slant pockets / Back jet pockets with button
Button at waist and YKK zip fly fastening

Waist 28" / 30" / 32" / 34" / 36" / 38" / 40"

Regular Length 79cm / 31"

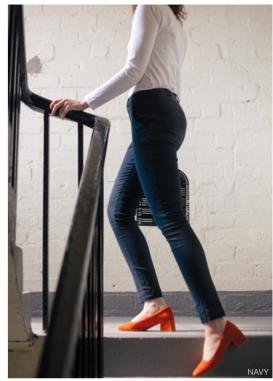
Long Length 84cm / 33"

Fabric Content 98% Cotton / 2% Elastane

Fabric Weight All Colours 290 gsm

## SD025 LILY SKINNY CHINOS





Skinny fit / Stretch twill with peach finish
Front slant pockets / YKK zip fly fastening
Concealed hook and bar fastening
Back jet pockets

Size 6 / 8 / 10 / 12 / 14 / 16 / 18

Regular Length 77cm / 30"

Long Length 82cm / 32"

Fabric Content 98% Cotton / 2% Elastane

Fabric Weight All Colours 290 gsm





## SD030 ZAC INDIGO T

Fashion fit / Single jersey / Ribbed collar
Short set in sleeves / Graduated colour fade effect
Contrast cover stitching at hem and armholes / Taped neck



Size S / M / L / XL / XXL

Fabric Content 100% Cotton

Fabric Weight All Colours 180 gsm

DARK BLUE WASH

LIGHT BLUE WASH



## SD035 MIA INDIGO T

Fashion fit / Single jersey / Ribbed collar
Short set in sleeves / Graduated colour fade effect
Contrast cover stitching at hem and armholes / Taped neck



Size XS / S / M / L / XL

Fabric Content 98% Cotton / 2% Elastane

Fabric Weight All Colours 180 gsm

DARK BLUE WASH

LIGHT BLUE WASH



### SD040 JACK DENIM SHIRT

Fashion fit / Modern narrow collar

Satin weave / Turned hem with single needle stitch detail

Contrast stitching at side seams sleeves and cuffs (blue only)

Two button placket at cuff / Button placket centre front fastening

No pockets for maximum embellishment area / Yoke at back shoulder



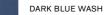


Size S / M / L / XL / XXL

Fabric Content 100% Cotton

Fabric Weight 5.44 oz







## SD045 LUCY DENIM SHIRT

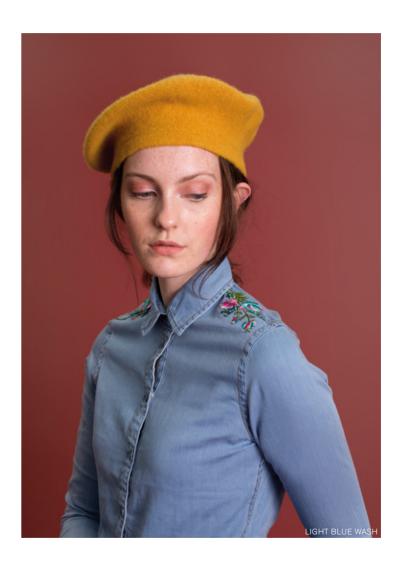
Fashion fit / Modern narrow collar

Satin weave / Turned hem with single needle stitch detail

Contrast stitching at side seams sleeves and cuffs (blue only)

Two button placket at cuff / Button placket centre front fastening

No pockets for maximum embellishment area / Yoke at back shoulder



Size XS / S / M / L / XL

Fabric Content 100% Cotton

Fabric Weight 5.44 oz

BLACK



DARK BLUE WASH



LIGHT BLUE WASH



## SD042 OSCAR KNITTED SHIRT

Fashion fit / Micro pique knit / Full front button placket
Long sleeves / Turned hem with single needle stitch detail
Two button placket at cuff / Modern narrow collar
Yoke at back shoulder / Darts at back for close fit
No pockets for maximum embellishment area



Size S / M / L / XL / XXL

Fabric Content 95% Cotton / 5% Elastane

Fabric Weight 190 gsm

BLAC

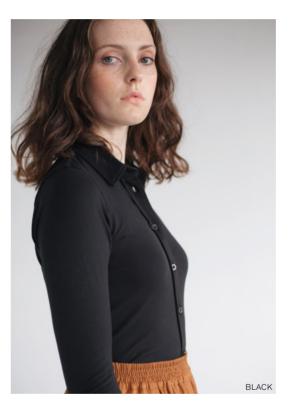


WHITE



### SD047 ANNA KNITTED SHIRT

Fashion fit / Micro pique knit / Full front button placket
Long sleeves / Turned hem with single needle stitch detail
Two button placket at cuff / Modern narrow collar
Yoke at back shoulder / Darts at back for close fit
No pockets for maximum embellishment area





Size XS / S / M / L / XL

Fabric Content 95% Cotton / 5% Elastane

Fabric Weight 190 gsm









## SD060 NOAH DENIM JACKET

Fashion fit / Stretch denim / Four pocket styling
Classic light and dark blue washes / Contrast stitching
Classic denim jacket panelling / Shank button fastening
Button cuff detail / Inside back neck hanger loop



Size S / M / L / XL / XXL

Fabric Weight 10.5 oz

Fabric Content 99% Cotton / 1% Elastane

DARK BLUE WASH



### So DENIM

DARK BLUE WASH & LIGHT BLUE WASH

## SD065 OLIVIA DENIM JACKET



Contemporary fashion fit / Stretch denim

Four pocket styling / Classic light and dark blue washes

Contrast stitching / Classic denim jacket panelling

Shank button fastening / Button cuff detail

Inside back neck hanger loop











## SD070 FRANKIE BOMBER JACKET

Fashion fit / Water and wind resistant fabric / Inner padding
Inner lining with embroidery access / Two front welt pockets
Ribbed collar, cuffs and hem / Zipped sleeve pocket
Inside back neck hanger loop





Size XS / S / M / L / XL / XXL Fabric Weight 230gsm Fabric Content 100% Polyester



APPLIQUE

numerous applique techniques, from iron and stitch on

### **EMBELLISHMENT**

### SCREEN PRINTING

Be bold and use screen prints to create designs with high impact. This classic print technique is excellent where your designs have a limited colour palette and you need to print in high volumes. A long lasting print technique, screen printing is even suitable for dark colours, as blockers can be used before the colour is added.

TOP TIP Get creative and use speciality inks such as suede, glitter and 3D to give depth of colour and texture to your designs.



TOP TIP For the ultimate in applique

### LASER

Get creative and use laser technology to execute striking and individual designs. From subtle laser etched branding and images to dramatic cut out patterns and creative hem lines (a key trend for 2019). Our So Denim fabrics are a fantastic base to build different depths of colour while etching designs.

TOP TIP Why not create your own distressed jeans? Laser technology allows you to choose how much blasting and distressing you want to apply to your jeans. Our SD001 SD004 / SD011 / SD014 are designed with minimal features, perfect for you to add your own mark.







## EMBROIDERY

### **EMBELLISHMENT**

### DTG

Make a statement by creating unique ranges through direct to garment printing. All of our denim contains a high percentage of cotton, making it an ideal canvas. Even on dark denim, DTG can achieve vibrant and colourful prints that have excellent wash fastness and soft hand. DTG offers the freedom to create high quality photorealistic images, or subtle and stylish branding, as long-lasting and as versatile as our So Denim garments.





TOP TIP When printing on dark colours, set your printer to print a white base to achieve the brightest results.

### COLOUR WASH GUIDE



Actual colours may differ due to the wash process

### SIZE GUIDE

### MENS JEANS

Waist	1/2 Waist Opening	Inseam Reg 31"	Inseam Long 33"
28" W	36cm	79cm	84cm
30" W	38cm	79cm	84cm
32" W	40cm	79cm	84cm
34" W	42cm	79cm	84cm
36" W	44cm	79cm	84cm
38" W	46cm	79cm	84cm
40" W	48cm	79cm	84cm

### WOMENS JEANS

Size	1/2 Waist Opening	Inseam Reg 30"	Inseam Long 32"
6	32cm	77cm	82cm
8	34cm	77cm	82cm
10	36cm	77cm	82cm
12	38cm	77cm	82cm
14	41 cm	77cm	82cm
16	44cm	77cm	82cm
18	47cm	77cm	82cm

### MENS CHINOS

Waist	1/2 Waist Opening	Inseam Reg 31"	Inseam Long 33"
28" W	37cm	76cm	81cm
30" W	39cm	76cm	81cm
32" W	41 cm	76cm	81cm
34" W	43cm	76cm	81cm
36" W	45cm	76cm	81cm
38" W	47cm	76cm	81cm
40" W	49cm	76cm	81cm

### WOMENS CHINOS

Size	1/2 Waist Opening	Inseam Reg 30"	Inseam Long 32"
6	32cm	75cm	80cm
8	34cm	75cm	80cm
10	36cm	75cm	80cm
12	38cm	75cm	80cm
14	40cm	75cm	80cm
16	42cm	75cm	80cm
18	44cm	75cm	80cm

### MENS TOPS

Oize			
	S	36"	
	М	39.5"	
	L	43"	
	XL	46.5"	
	XXL	50"	

### WOMENS TOPS

Size	
XS	8
S	10
М	12
L	14
XL	16



